

### Hexagon Metrology Calibration Service Options

*In order to better serve our customers Hexagon Metrology is now offering three levels of calibration service. When you call for your pricing please let us know what level you would like us to quote. The pricing is all inclusive and is based on the size of your machine and your location.*

- 1. Bronze:** ISO 17025 accredited certification (no adjustment certification only)
- 2. Silver:** ISO 17025 accredited calibration (includes before and after data)
- 3. Gold:** ISO 17025 accredited calibration for two consecutive years. Note: the cost for the second year calibration is discounted by 10%

|  | Bonze | Silver | Gold |
|--|-------|--------|------|
| Clean machine as necessary to provide accurate measurements.   | X     | X      | X    |
| Run and document B89 ball bar volumetric accuracy test.  | X     | X      | X    |
| Provide documentation of calibration results and N.I.S.T. traceability of calibration equipment.   | X     | X      | X    |
| Collect "as found" readings (before any adjustments) including probe repeatability, linear positioning, and B89 ball bar volumetric accuracy test.                     | X     | X      | X    |
| Evaluate, correct, and certify the X, Y, and Z axis linear positioning using laser, step gage or koba bar (three runs). (B89.4.1 sec 5.3.3) (no adjustment for Bronze) | X     | X      | X    |
| Evaluate and document probe repeatability (B89.4.1 sec 5.4.3)  |       | X      |      |
| Evaluate, correct, and certify the machine squareness using the B89 ball bar or master angle. (no adjustment for Bronze))  | X     | X      | X    |
| Perform and document a ball bar cube (B89.4.1 sec 5.5.2)   |       | X      |      |
| Additional six month preventative maintenance option   | X     | X      | X    |
| Multiple year contract option  | X     | X      | X    |
|  |       |        |      |
|  |       |        |      |

**100% Customer Satisfaction Guaranteed**

**For a calibration quote please call Mike Blake direct at 248-449-9508**

For your convenience we accept the following credit cards:



ISO/IEC 17025  
 Accredited for  
 Calibration

